



HEAD OFFICE AND PLANT

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FORGED STEEL VALVES

Cod. Fisc. e P.IVA 03076750169 - Cap. Soc. € 8.000.000,00 I.V.
Registro Imprese BG 03076750169 - R.E.A. 347477
VAT Registration Number: IT 03076750169
Società a partecipazione di diritto e controllo della società ALJEL srl Reg. Imp. BG n° 0280526169

OUR JOB N°

POSITION
005

YOUR P.O. N°

90021150P/STOCK-DIN-GLOBE

ITEM **40** QTY **36**
300

DESCRIPTION
GLOBE VALVE OS#Y BB FB FL DIN
DN25 " C22.8/1.4006"/INT+13Cr PN40 FORM B1
4B SK 215 FORM B1

TAG
DAVR418001E001

TEST PRESSURES		TEST RESULT	
<input checked="" type="checkbox"/> BAR	<input type="checkbox"/> PSI	<input checked="" type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
HYDROSTATIC BODY & BACKSEAT	PNEUM. SEAT	<input type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
	SEAT	<input type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
60	45	6	

NOTES

* HARD FACING OVERLAY: AWS R Co Cr A (STELLITE GR. 6)
MATERIAL ACCORDING TO AD2000-MERKBLATT A4
V15046 V15081 V15082 V15083 V15085
V15088 V43080 V81008 V82011 V82021
V82033 V82041 V82053 V84033 V84034
V84092 V84093 V87020 V87021 V87060
V87061 V87062 V87063 V87064 V88083
V88084 V88085 V88086 V88087 V88088
V88089 V88090 V90081 V90082 V90083
V90085

INSPECTION CERTIFICATE according to

☒ UNI EN 10204 - 3.1 B ☐

TEST PROCEDURE & SPECIFICATION

☒ API 598 ☒ ANSI/ASME B 16.34 ☐
☒ MSS SP.61 ☒ BS 6755 ☐
☒ DIN 3230 T.3 ☐

COMPONENT

PART NAME

MATERIAL

HEAT NR

DIN 17243 (1.0460)
C22.8

B-CUO

BOLTS

EN 10269 (1.7709)
21CrMoV 5.7

STEM

EN 10272 (1.4006)
X12CrT3

DISC

EN 10272 (1.4006)
X12CrT3

BODY

DIN 17243 (1.0460)
C22.8

B-DCC

BONNET

DIN 17243 (1.0460)
C22.8

B-AFR

29642885

CHEMICAL ANALYSIS

C

Mn

Si

S

P

Nb

Sn

Mo

Ce

Nb+Ta

Ti

Cu

Fe

MILL #

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CUSTOMER

SIEMANN ECONOSTO GMBH & CO. KG

FREIGRAFENWEG 2

D-44357 DORTMUND ()

MECHANICAL PROPERTIES. IMPACT TESTS

TENSILE

YIELD

ELONGATION

RED. OF AREA

3 JOULE

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